HEPTYL ACETATE

(Code: HACT)

Olfactive Note: Fresh fatty-green, pleasant, pear rose odor, sweet apricot like taste

Used in perfume compositions, mainly in the topnote complex for Rose bases or other florals. Also in green floral notes in non floral bases.

In flavor compositions, used for imitation Banana, Berry, Melon, Pear, Pineapple, etc.

Chemical Formula	C ₉ H ₁₈ O ₂	H ₃ C O		Up to 15 ppm	
Molecular Weight (gm/Mol)	158.24		Use	Flavor	
Log P (o/w)	3.333	H ₃ C	Level	Up to 8%	
Solubility in Water @ 25 °C	101.9 mg/L	heptyl acetate		Fragrance	
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	✓ Synthetic substance	/	Nature-Identical		Artificial	/	Food Grade	/	Kosher
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PHYSICO-CHEMICAL PROPERTIES					
Appearance	Colorless to pale yellow liquid				
Purity (by GLC)	98% min.				
Specific Gravity	0.862 - 0.872 @ 25 °C				
Refractive Index	1.4086 - 1.4186 @ 20 °C				
Boiling Point	192 °C to 193 °C @ 760 mmHg				
Flash Point (TCC)	67.78 °C				
Tenacity	6 Hrs				
Solubility in Ethanol	Soluble				
Acid Value	1 max. (mgKOH/gm)				
Vapour Pressure	0.510000 mmHg @ 25 °C				
Vapour Density	5.5 (Air=1)				
Heat of Vaporization (Δ _{Vap} H°)	56.90 kJ/mol				

REGULATORY REFERENCES					
CAS No.	112-06-1				
FEMA	2547				
EINECS	203-932-8				
СоЕ	212				
FL No.	09.022				
JECFA	129				
FDA Regulation	21 CFR 172.515				
Food Chemical Codex	Not listed				
REACH Pre-Reg. No.					
Export Tariff Code	2915.39	9.4550			
Anti-Oxidants/Stabiliz	ers	Yes	'	No	
Derived from GMO	?	Yes	/	No	
GMO as process aid	?	Yes	/	No	

Acetate C-7; Acetic acid, heptyl ester; Heptanyl acetate; Heptyl acetate; n-Heptyl acetate; 1-Heptyl Synonyms:

acetate; n-Heptyl ethanoate

Packing: As per Customer's requirement

Shelf life of 24 months from the date of manufacturing. Stable when stored in tightly

Storage: sealed containers. Keep in cool and dry area, away from direct heat and light.

If stored for more than 12 months, quality should be checked before use.